



# 4MX 50

50kW AM Transmitter PA Motherboard Replacement Guide

### 4MX 50 – 50kW AM Transmitter PA Motherboard Replacement Guide

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#### 1

## 1 Prepare to Replace the 4MX 50 PA Motherboard

#### 1.1 Tools / Items Needed

No. 2 Phillips Screw Driver
 Flat Blade Screw Driver (short shank)
 11/32" Nut Driver
 Small 6" Ty-wrap
 Side Cutters

### 1.2 Estimated Time for Replacement

Providing that you have the tools listed above, it will take approximately 30-45 minutes to complete the replacement of a Power Amplifier Motherboard.

# 2 Replacing a 4MX 50 PA Motherboard

#### 2.1 Turn the 4MX 50 AC Breaker OFF

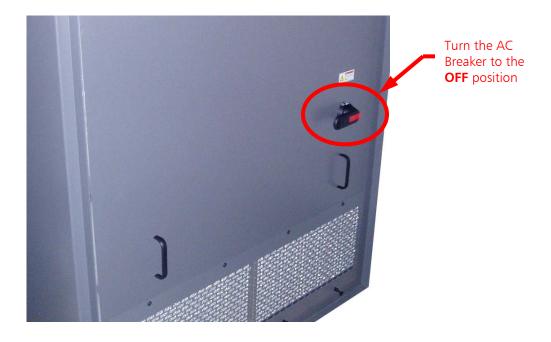


Figure 1 – Turn 4MX AC Breaker to OFF

#### 2.2 PA Module / Motherboard Locations

The 4MX 50 has 32 PA Modules (2 per PA Motherboard). **Figure 2** illustrates how the PA Modules are numbered. **Figure 3** shows how the PA Motherboards are numbered. PA Motherboards will be referred to in this document as either **Top** or **Bottom**. This document focuses on the replacement of a **Top** PA Motherboard. The same steps are necessary to replace a **Bottom** PA Motherboard.

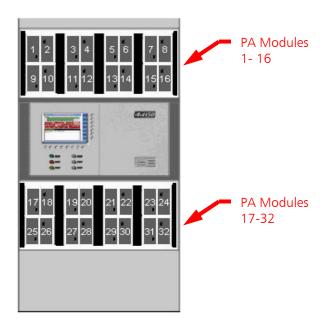


Figure 2 - PA Module Locations

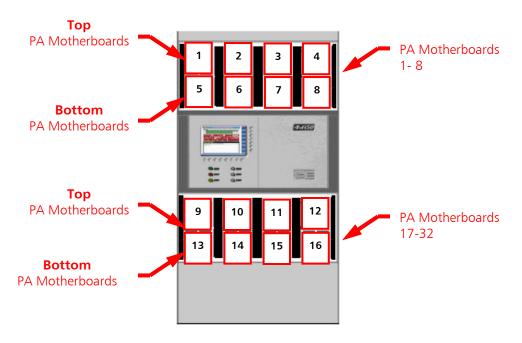


Figure 3 – PA Motherboard Locations



#### 2.3 PA Module Removal

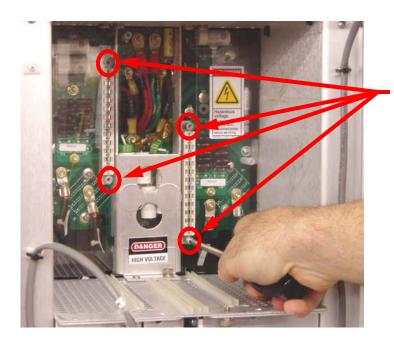
In the following instructions we will be replacing Motherboard No. 10. PA Modules 19, 20, and 27 must be removed first.

Disconnect and remove PA Modules 19, 20, and 27. (Module 27 not yet removed in photo)



Figure 4 – Remove Appropriate PA Modules

#### 2.4 Remove Motherboard Cover



**STEP 1** - Using a No. 2 Phillips Screw Driver remove the (4) screws and (4) lock washers

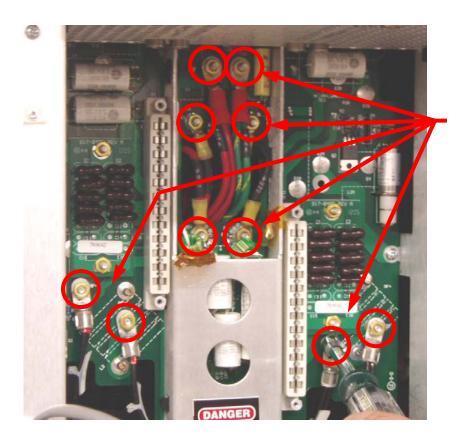
**STEP 2** – Remove the Motherboard Cover

Figure 5 – Remove Motherboard Cover



#### 2.5 Remove Wiring Connection Hardware

PLEASE NOTE: It is a good idea to label the wires to ensure that they are connected properly later. If possible, take some close up digital photos for reference as well.



Using a 11/32" Nut Driver, loosen the brass nuts (10). Once loosened, carefully remove the brass nuts (10) and lock washers (10) by hand.

Figure 6 – Remove Wiring Connection Hardware

### 2.6 Remove Wiring From Studs / Remove Mounting Screws

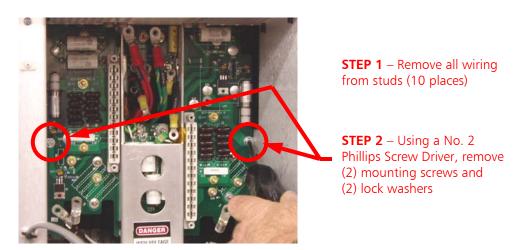
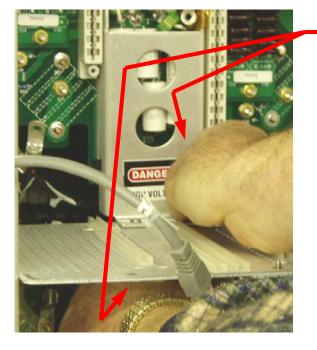


Figure 7 – Remove Wiring From Studs / Remove Mounting Screws



#### 2.7 Loosen PA Motherboard Bracket Thumbscrews





Loosen PA Motherboard thumbscrews. If these are too tight to remove by hand, use a short shank flat blade screwdriver to loosen

Figure 8 – Loosen PA Motherboard Bracket Thumbscrews

#### 2.8 Remove the PA Motherboard from the Transmitter





**STEP 1** - Lift the PA Motherboard straight up until it becomes free at the top.

(The Motherboard bracket has hook latches at the top)

Figure 9 – Lift the Motherboard Straight Up





**STEP 2** – Tilt the Motherboard to horizontal position

Figure 10 - Tilt Motherboard

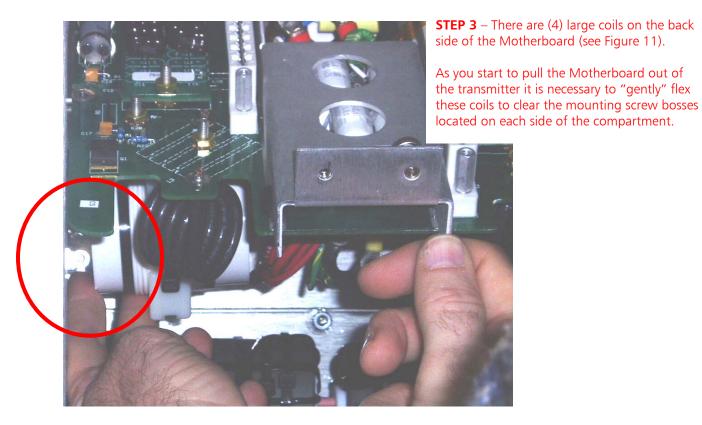


Figure 11 – Gently Flex Coils (both sides) to Clear Mounting Screw Bosses



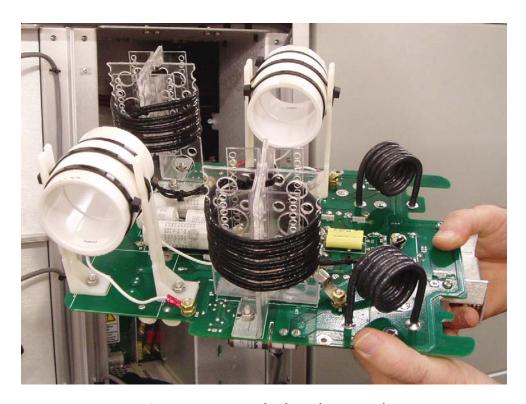


Figure 12 – PA Motherboard Removed

## 2.9 Ty-rap Center Wire Bundle

Before installing the new PA Motherboard, ty-rap the center wire bundle as shown to ease installation.

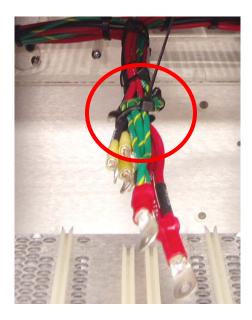


Figure 13 – Ty-rap Wire Bundle



#### 2.10 Install New PA Motherboard

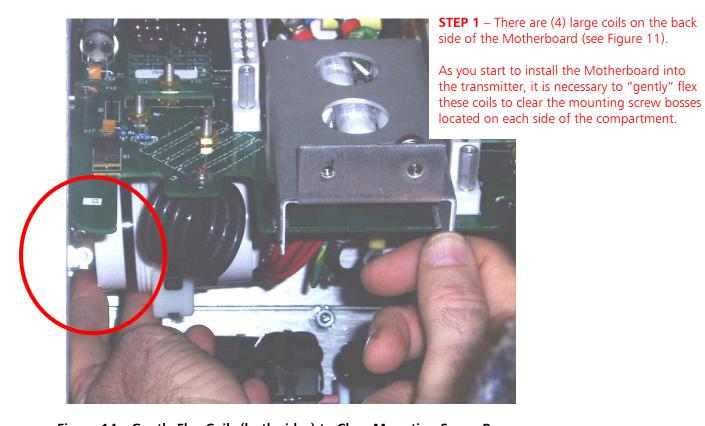


Figure 14 – Gently Flex Coils (both sides) to Clear Mounting Screw Bosses



**STEP 2** – Once the coils clear the screw bosses, tilt the Motherboard to vertical position.

**STEP 3** – Pull the wires through the board.

Figure 15 - Tilt Motherboard into Vertical Position





**STEP 4** - Lift the PA Motherboard straight up and engage the hook latches.

(The Motherboard bracket has hook latches at the top)

Figure 16 – Lift the Motherboard Straight Up

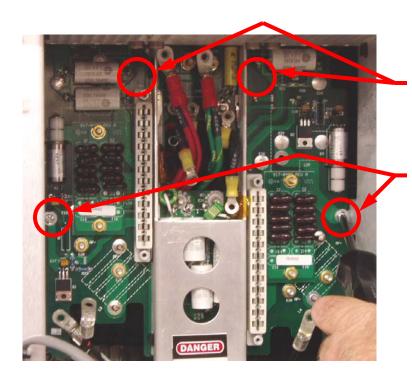


Figure 17 – Install Mounting Screws

**STEP 5** – Push on the board in these locations to ensure that the hook latches are engaged.

**STEP 6** – Using a No. 2 Phillips Screw Driver, install (2) mounting screws and (2) lock washers



## 2.11 Tighten PA Motherboard Bracket Thumbscrews

Top thumbscrew

CANGER
HIGH VOLTAGE

Bottom thumbscrew

Tighten PA Motherboard thumbscrews.

Figure 18 – Tighten PA Motherboard Bracket Thumbscrews

### 2.12 "TOP" PA Motherboard Wiring Connections

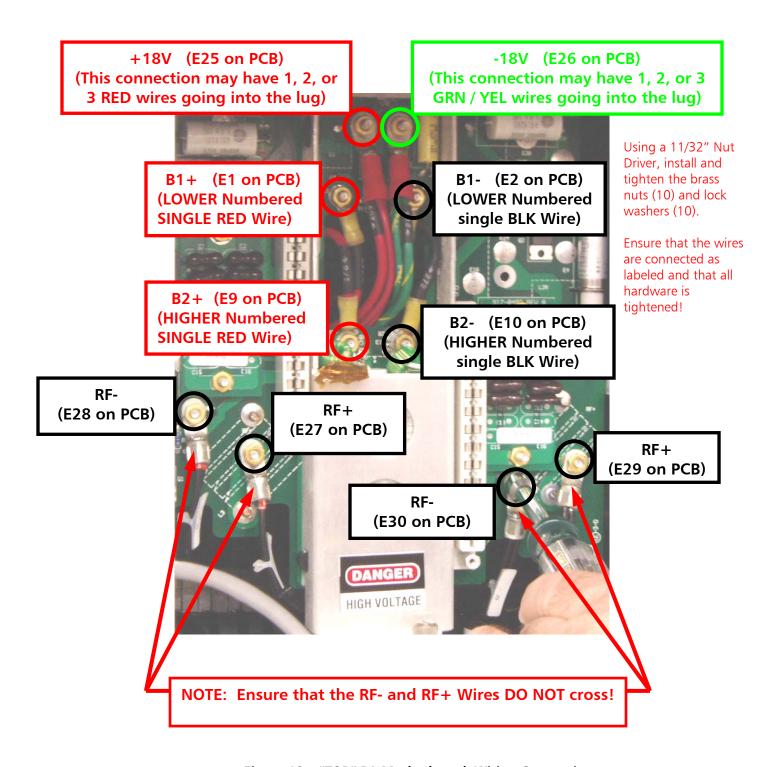


Figure 19 – "TOP" PA Motherboard Wiring Connections

#### 2.13 "BOTTOM" PA Motherboard Wiring Connections

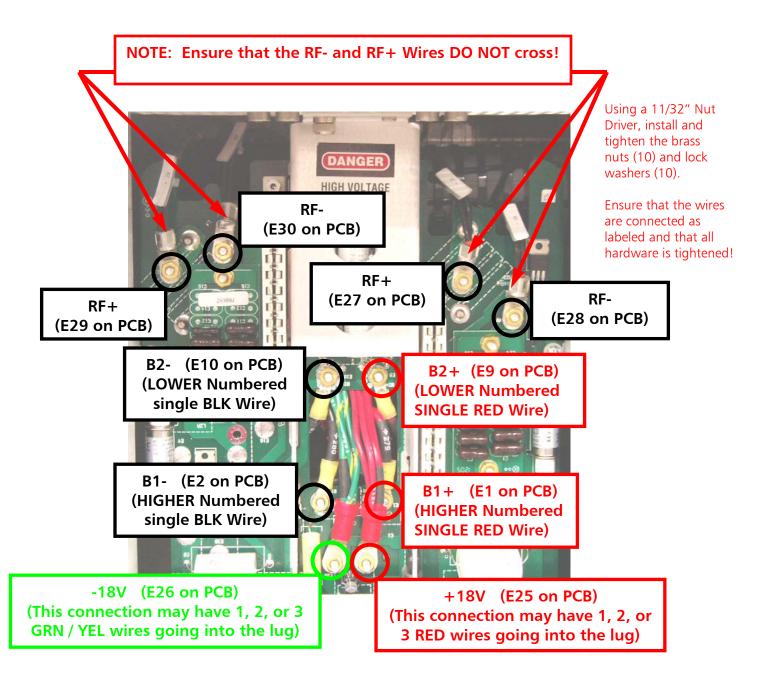
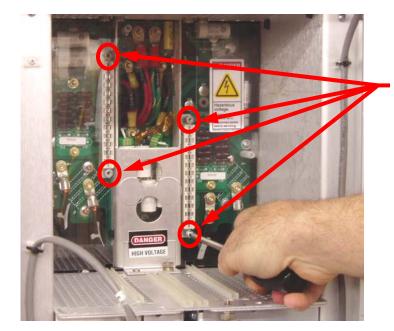


Figure 20 – "BOTTOM" PA Motherboard Wiring Connections

## 2.14 Install PA Motherboard Cover



**STEP 1** – Install the Motherboard Cover

**STEP 2** - Using a No. 2 Phillips Screw Driver install the (4) screws and (4) lock washers

Figure 21 – Install Motherboard Cover

### 2.15 Install and Connect PA Modules

Install and connect all PA Modules that were previously removed.



Figure 22 – Install PA Modules



## 2.16 Turn the 4MX 50 AC Breaker ON



Figure 23 - Turn 4MX AC Breaker to ON

Once the transmitter comes up, there should not be any faults or alarms relating to Power Amplifiers.